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DEPARTMENT OF ADMINISTRATION, FINANCE, POLICY & URBAN AFFAIRS
DIVISION OF PURCHASE

Addendum
To Formal Bid
Date: October 13, 2020

COUNTERWEIGHT ROAP ASSEMBLY
FOR THE
DEPARTMENT OF PUBLIC WORKS

Please note the following changes:

- Drawings MLB-5 and MLB-6 have been revised.
- 1. Does the inside of the socket ears need machining or will an as cast socket be acceptable if the jaw is greater than 3-1/2"?
Machining will not be required if the dimension does not exceed 3 1/2".
- 2. We talked with several socket suppliers and they don't think they can maintain the tight tolerance of 0.002" on the pinhole. This is tighter than an RC-8 and extremely unusual. IS an RC8 fit acceptable?
RC8 is acceptable. Socket Bore tolerance will be adjusted to 3.505/3.500". Pin tolerance will be adjusted to 3.493/4.900. Take-up bore will remain 3.502/3.500 as originally dimensioned. Drawings MLB-5 and MLB-6 have been revised accordingly for these tolerances as well as additional dimensional information has been added to the head of the CR2 take-up and body length of pin CR4.
- 3. The take-up spec (MLB-6) specifically calls out a forged product but per note 9 of MLB-5, the sockets are to conform to RR-S-550E which allows castings and forgings. We have not found availability of forged Open sockets. Even if we had the forged product would not meet the dimensional requirements of this project. Per RR-S-550 the open sockets require MPI based on ASTM A275, Standard Practice for Magnetic Particle Examination of Steel Forgings. Normally castings are MPI tested to ASTM E709 to acceptance criteria in ASTM E125 in the critical areas of each socket. This is what we would propose to quote on our exception sheet.
The proposed NDT evaluation for the socket castings is acceptable.

- 4. Lastly, are we in violation of the solicitation if we get a bid from a socket supplier and they are also quoting the project direct to you?
You are not in violation of the solicitation if you get a bid from a supplier and they are also directly submitting a proposal.

We apologize for any inconvenience this may have caused.

Please insert with bid package.